

# Description

The SECG1E07C-PD is a surface mount blue LED. The product includes a protection diode for ESD protection.

#### **Features**

- Color-----Blue
- Luminous Intensity,  $I_{V}$ --- 88.0 mcd (typ.) ( $I_F = 10 \text{ mA}$ )

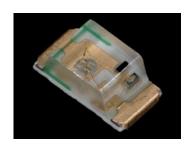
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

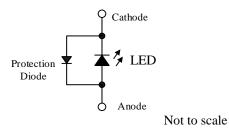
## **Applications**

- Automotive Interior
- Switch
- Indicator

#### Package

Dimensions (L  $\times$  W  $\times$  H): 1.6  $\times$  0.8  $\times$  0.7 mm





## **Absolute Maximum Ratings**

Unless specifically noted,  $T_A = 25 \ ^{\circ}C$ .

| Parameter                 | Symbol           | Conditions                                     | Rating     | Unit  |
|---------------------------|------------------|--|------------|-------|
| Power Dissipation         | PD               |  | 105        | mW    |
| Forward Current           | I <sub>F</sub>   |  | 30         | mA    |
| Forward Current Reduction | $\Delta I_F$     | $T_A \ge 60 \ ^\circ C$                        | -0.62      | mA/°C |
| Pulse Forward Current     | I <sub>FP</sub>  | Frequency = 1 kHz<br>Pulse Width $\leq$ 100 µs | 50         | mA    |
| Reverse Current           | I <sub>R</sub>   |  | 10         | mA    |
| Operating Temperature     | T <sub>OP</sub>  |  | -40 to 85  | °C    |
| Storage Temperature       | T <sub>STG</sub> |  | -40 to 100 | °C    |
| Junction Temperature      | TJ               |  | 110        | °C    |

# **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25$  °C.

| Parameter           | Symbol                 | Conditions      | Min.  | Тур.  | Max.  | Unit |
|---------------------|------------------------|-----------------|-------|-------|-------|------|
| Forward Voltage     | $V_{\rm F}$            | $I_F = 10 \ mA$ | 2.4   | 3.1   | 3.5   | V    |
| Reverse Voltage     | V <sub>R</sub>         | $I_R = 1 mA$    |       | 0.8   |       | V    |
| Luminous Intensity  | $I_V$                  | $I_F = 10 \ mA$ | 65.5  | 88.0  | 119.5 | mcd  |
| Dominant Wavelength | $\lambda_{\mathrm{D}}$ | $I_F = 10 \ mA$ | 462.5 | 465.0 | 470.0 | nm   |
| Viewing Angle       | $2\theta_{1/2}$        | $I_F = 10 \ mA$ |       | 140   |       | deg  |
| Thermal Resistance  | $\theta_{(J-A)}$       |                 |       | 450   |       | °C/W |

## **Mechanical Characteristics**

| Parameter      | Conditions | Min. | Тур.    | Max. | Unit |
|----------------|------------|------|---------|------|------|
| Package Weight |            |      | 0.00117 |      | g    |

## **Luminous Intensity Bins**

The values have a tolerance of  $\pm 10\%$ .

| Bin Number | Luminous Intensity Range | Unit |
|------------|--------------------------|------|
| Е          | 65.5 to 80.0             | mcd  |
| F          | 80.0 to 97.8             | mcd  |
| G          | 97.8 to 119.5            | mcd  |

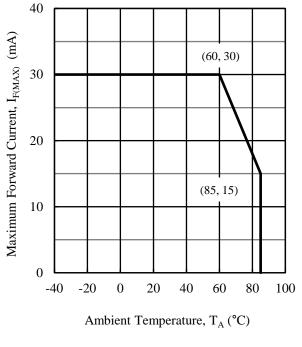
# Wavelength Bins

The values have a tolerance of  $\pm 1$  nm.

| Bin Number | Wavelength Range | Unit |
|------------|------------------|------|
| В          | 462.5 to 465.0   | nm   |
| G1         | 465.0 to 467.5   | nm   |
| G2         | 467.5 to 470.0   | nm   |

## SECG1E07C-PD

#### **Derating Curves**



 $Figure \ 1. \quad I_{F(MAX)} \ vs. \ T_A$ 

## **Performance Curves**

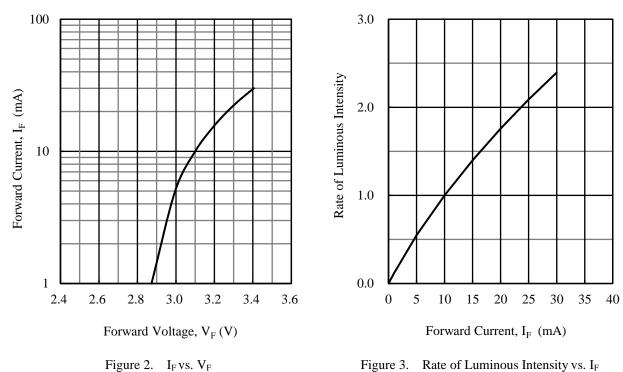
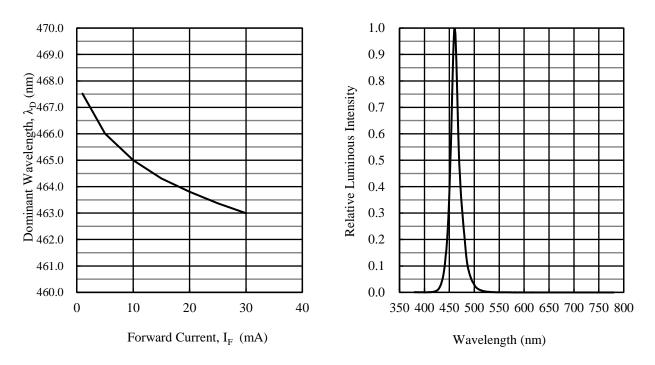


Figure 3. Rate of Luminous Intensity vs. IF

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 $Figure \ 4. \quad \lambda_D \ vs. \ I_F$ 

Figure 5. Spectrum

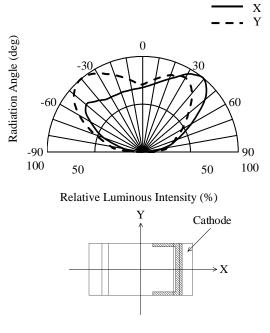
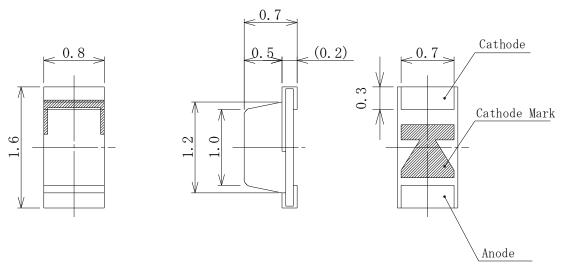


Figure 6. Directivity

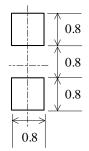
## **Physical Dimensions**

• Surface Mount (1.6 × 0.8 × 0.7 mm)



## NOTES:

- Dimensions in millimeters
- Tolerance: ±0.1 mm
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)
- Land Pattern Example



Unit: mm

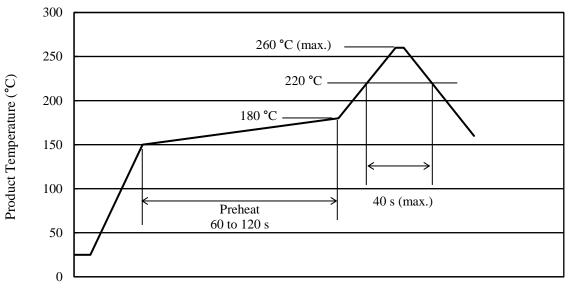
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#### **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow: Preheat: 150 to 180 °C / 60 to 120 s Solder heating: 220 °C / 40 s (260 °C peak, 2 times)- Soldering iron:  $350 \pm 10 \text{ °C} / 3 \text{ s}, 1 \text{ time}$

#### • Reference Reflow Profile



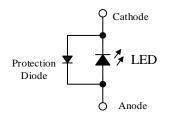
Time (s)

## **Precautions for Use**

#### • Measures for Electrostatic Discharge (ESD)

In general, InGaN-based elements such as blue LEDs are very sensitive to ESD. For enhanced ESD withstand capability, this product is designed to include a surge protection diode as shown in the figure below. Therefore, the following ESD withstand capabilities are ensured:  $\geq 200$  V on machine model (C = 200 pF, R = 0  $\Omega$ ), and  $\geq 2000$  V on human body model (C = 100 pF, R = 1.5 k $\Omega$ ). Note that, however, all the values mentioned above are not guaranteed.

When using the product, care should be taken not to apply a voltage in the opposite direction of the LED. If a voltage is applied in the opposite direction of the LED, the surge protection diode becomes conductive, and then an unintended current may flow through the set.



#### • Other

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.

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