Application Note

Surface Mount Chopper Type Switching Regulator IC

SI-8000JD Series

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SANKEN ELECTRIC CO., LTD.

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1. General Description

The SI-8000JD is a chopper type switching regulator IC which is provided with various functions required for the buck switching regulator and protection functions. By using four external components, a highly efficient switching regulator can be composed.

●1-1 Features

- Compact size and large output current of 1.5A

The maximum output current of 1.5A for the outline of TO263-5

- High efficiency of 82% (SI-8050JD Vin=20V/Io=0.5A)

Heat dissipation is small due to high efficiency to allow for the downsizing of a heat sink.

- Four external components

The regulator can be composed of input / output capacitor, diode and coil.

- Internal adjustment of output voltage and phase compensation having been done in production

Troublesome adjustment of output voltage and phase compensation by means of external components

is no longer required.

- Reference oscillation by a built-in timing capacitor

No external capacitor for setting the oscillation frequency is required.

- Built-in functions for overcurrent and thermal shutdown

The foldback type overcurrent protection and thermal shutdown circuit are built in.

(automatic recovery type)

- Output ON / OFF function (rise time delay setting can be made.)

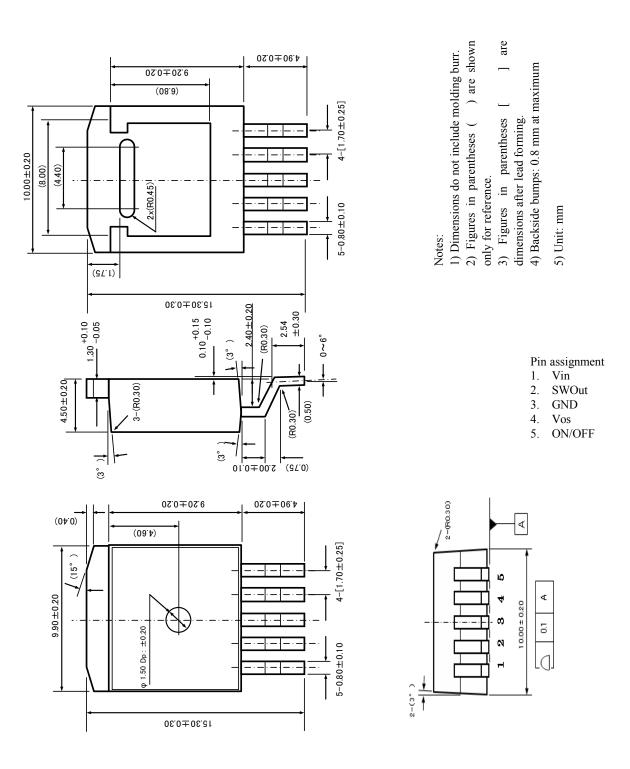
The ON / OFF control function of output is also possible. Current consumption is decreased at OFF time. It is possible to delay the rising speed of output voltage at start-up by adding external capacitors.

•1-2 Applications

For on-board local power supplies, power supplies for OA equipment, stabilization of secondary output voltage of regulator and power supply for communication equipment

•1-3 Type

- Type: Semiconductor integrated circuits (monolithic IC)
- Structure: Resin molding type (transfer molding)



2. Specification

•2-1 Package Information (surface mount: TO263-5)

Products Weight : Approx.1.48g

•2-2 Ratings

Lineup

Product Name	Vout(V)
SI-8033JD	3.3
SI-8050JD	5
SI-8090JD	9
SI-8120JD	12

Absolute Maximum Ratings

Parameter	Symbol	Rating	Unit		
Input Voltage	Vin	43	V		
Allowable Power Dissipation	Pd1	16.6	W		
in Infinite Radiation					
Allowable Power Dissipation	Pd2	1.5	W		
without Heat sink					
Junction Temperature	Tj	125	°C		
Storage Temperature	Tstg	-40 - +125	°C		

Recommended Conditions

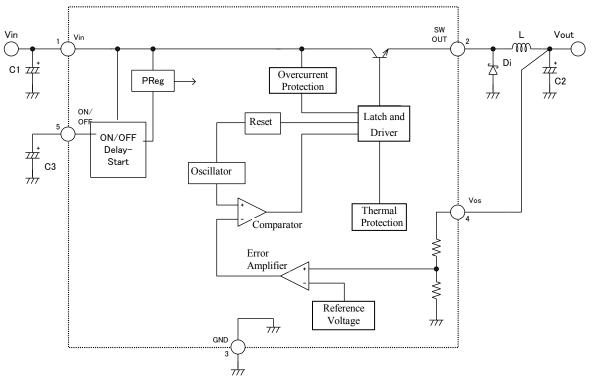
Recommended Conditions										
Parameter	Symbol	SI-8033JD	SI-8050JD	SI-8090JD	SI-8120JD	Unit	Conditions			
DC Input Voltage	Vin1	5.3 - 6.3	7 - 8	11 - 12	14 - 15	V	Io=0 - 1A			
	Vin2	6.3 - 40	8 - 40	12 - 40	15 - 40	V	Io=0 - 1.5A			
Output Current	Io		А	Vin≧Vo+3V						
Junction	Tjop		°C							
Temperature in										
Operation										

Electrical Characteristics (Ta=25 ° C)																	
		SI-8033JD			SI-8050JD		SI-8090JD		SI-8120JD								
Parameter	Symbol	min	typ	max	min	typ	max	min	typ	max	min	typ	max	Unit			
	Vin	3.17	3.30	3.43	4.90	5.00	5.10	8.82	9.00	9.18	11.76	12.0	12.24				
Set Output Voltage	Conditions	Vin=15V/Io=0.5A		Vin=20V/Io=0.5A		Vin=21V/Io=0.5A		Vin=24V/Io=0.5A		V							
	η		77			82			86			88					
Efficiency	Conditions	Vin=1	5V/Io=	=0.5A	Vin=2	Vin=20V/Io=0.5A		Vin=21V/Io=0.5A		Vin=21V/Io=0.5A		=0.5A	Vin=	Vin=24V/Io=0.5A		%	
	f		125			125			125			125					
Operation Frequency	Conditions	Vin=15V/Io=0.5A		Vin=20V/Io=0.5A		Vin=21V/Io=0.5A		Vin=24V/Io=0.5A			kHz						
Input Voltage – Output	⊿VLi		25	80		40	100		50	120		60	130				
Voltage														mV			
(Iout=0.5A)	Conditions	Vin=8~30V		Vin=10~30V		Vin=15~30V		Vin=18~30V									
Output Current -	∠VLo		10	30		10	40		10	40		10	40				
Output Voltage														mV			
(Iout=0.2 - 0.8A)	Conditions	Vin=15V		Vin=20V		Vin=21V		Vin=24V									
Overcurrent Protection	Is	1.6			1.6			1.6			1.6						
Start Current	Conditions	Vin=15V		Vin=20V		Vin=21V		Vin=24V		А							
Output Voltage	Kt		±0.5			±0.5			±1.0			±1.0		mV/°C			
Temperature Variation																	

•2-3 Circuit Diagram

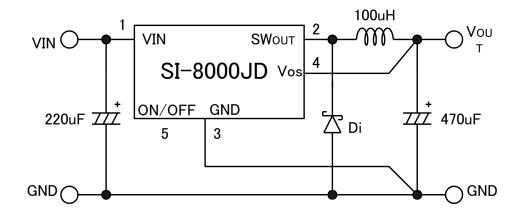
2-3-1 Internal Equivalent Circuit

- SI-8033JD,SI-8050JD,SI-8090JD,SI-8120JD



2-3-2 Typical Connection Diagram

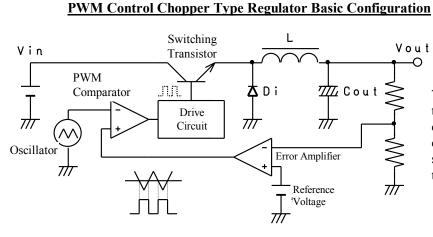
- SI-8033JD,SI-8050JD,SI-8090JD,SI-8120JD



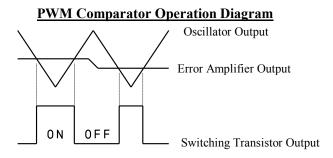
3. Operational Description

•3-1 PWM Output Voltage Control

In the SI-8000JD series, the output voltage is controlled by the PWM system and the IC incorporates the PWM comparator, oscillator, error amplifier, reference voltage, output transistor drive circuit etc. The triangular wave output (\approx 125KHz) from the oscillator and the output of the error amplifier are given to the input of the PWM comparator. The PWM comparator compares the oscillator output with the error amplifier output to turn on the switching transistor for a time period when the output of the error amplifier exceeds the oscillator output.



The error amplifier output and the oscillator output are compared by the PWM comparator to generate the drive signal of rectangular wave and to drive the switching transistor.

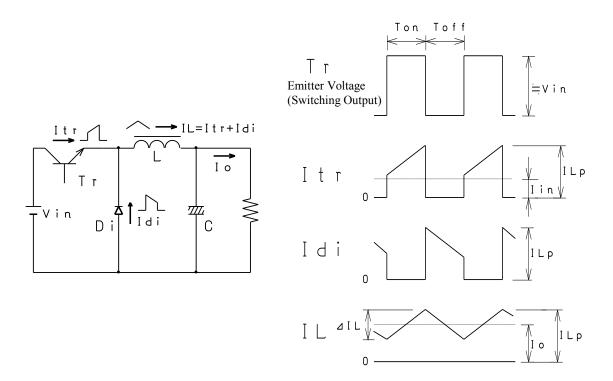


On the assumption that the output voltage attempts to rise, the output of the error amplifier is lowered, because the error amplifier is of inverting type. As the output of the error amplifier is lowered, the time period where it falls below the triangular wave level of the oscillator is increased to shorten the ON time of the switching transistor and as a result, the output voltage is maintained constant. As described above, the output voltage is controlled by varying the ON time of the switching transistor with the switching frequency fixed (the higher is V_{IN} , the shorter is the ON time of the switching transistor.)

The rectangular wave output of the switching transistor is smoothed by the LC low pass filter composed of a choke coil and a capacitor to supply stabilized DC voltage to the load.

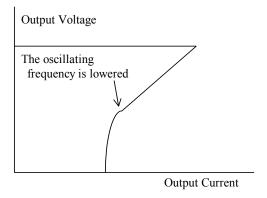
•3-2 Input / Output Current and Choke Coil Current

The rectangular output which is produced by the switching transistor of the SI-8000JD is converted into DC output voltage by being smoothed by the LC filter composed of a choke coil and an output capacitor. The operation of this LC filter significantly affects the stable operation of the chopper type regulator. The relation between the choke coil and the current and the relation between the current and the ripple voltage are shown below.



The current IL flowing across the choke coil is of triangular wave shape. This triangular wave is composed of two kinds of current components, Itr and Idi. The current Itr is supplied from the input side through the transistor when the transistor is ON and its average value is input current Iin. The current Idi is the current that the energy stored in the choke coil is commutated via the flywheel diode Di when the transistor is OFF. The total of Itr and Idi is the current IL of choke coil. In addition, the average value of IL is the DC output current Io since the triangular wave component superimposed on the IL is smoothed by charging and discharging of the capacitor C.

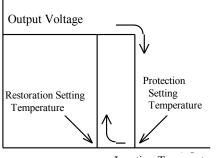
•3-3 Overcurrent Protection / Thermal Shutdown



The SI-8000JD includes the foldback type overcurrent protection circuit. The overcurrent protection circuit detects the peak current of a switching transistor and when the peak current exceeds the set value, the ON time of the transistor is compulsorily shortened to limit the current by lowering the output voltage. In addition, when the output voltage is lowered up to the 50% of the rated value, the increase of

current at low output voltage is prevented by dropping linearly the switching frequency to about 40kHz. When the overcurrent condition is released, the output voltage will be automatically restored.

Output Voltage Characteristics in Thermal Shutdown



Junction Temperature

The thermal shutdown circuit detects the semiconductor junction temperature of the IC and when the junction temperature exceeds the set value, the output transistor is stopped and the output is turned OFF. When the junction temperature drops from the set value for overheat protection by around 15°C, the output transistor is automatically restored.

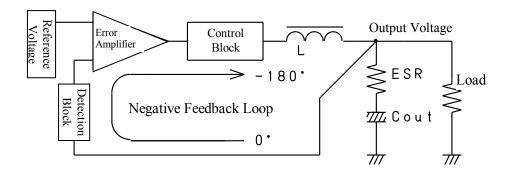
* Note for thermal shutdown characteristic

This circuit protects the IC against overheat resulting from the instantaneous short circuit, but it should be noted that this function does not assure the operation including reliability in the state that overheat continues due to long time short circuit.

4. Power Supply Stability

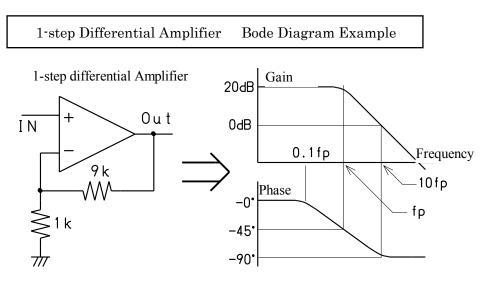
•4-1 Phase Margin

This block diagram shows that the chopper type regulator is a <u>negative feedback amplifier</u> which controls the output voltage by constantly comparing with the output voltage and the reference voltage which is set in advance. Therefore, it has a negative feedback loop to control the output by detecting the variation of output voltage with the error amplifier.



The phase within the negative feedback loop is displaced by 180° to negate the variation of the output voltage, but in the event that the phase is further delayed by 180° in the state that the amplification degree (gain) is 1 or more, the total phase delay amounts to 360° to deviate from the stable operation zone to cause abnormal oscillation. This is called Barkhausen oscillation conditions. Therefore, the oscillation conditions should not be accrued in the actual stabilized power supply.

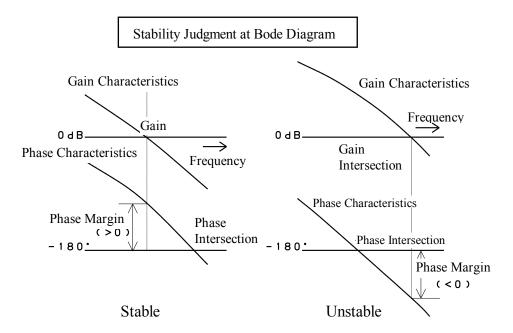
It is possible to judge whether the Barkhausen oscillation conditions are accrued or not by means of frequency and gain/phase characteristics of the negative feedback loop. The frequency-gain/phase characteristics are called Bode diagram.



In the Bode diagram, the frequency at which the gain is 1 (0 dB) is called gain intersection and the frequency at which the phase of feedback loop is -180° is called phase intersection.

Unless the phase reaches -180° at the frequency of gain intersection, the oscillation conditions are not met.

In this respect, the phase at gain intersection - (-180°) is equal to the phase at gain intersection $+180^{\circ}$ and <u>this</u> <u>value is used as a margin to -180° which is called phase margin.</u> The more the phase margin is, the less likely the abnormal oscillation is to occur against the variation of environmental conditions such as input / output conditions and temperature. Therefore, sufficient phase margin should be taken into consideration in order to maintain the stable operation.



•4-2 Phase Characteristics of LC Filter

The phase margin of the chopper type regulator depends largely on the phase characteristics of the LC filter for output smoothing. The phase characteristic of the LC filter theoretically shows the characteristics of a secondary delay factor. Resonance is caused at a specific frequency due to the combination of inductance L of coil and of capacitance C of the capacitor and at frequency higher than the resonance point, the phase is delayed by 180°at a maximum.

The resonance frequency fLC is expressed as shown in the equation:

$$f LC = \frac{1}{2\pi\sqrt{LC}}$$

The phase characteristics are 0° if they are lower than the resonance frequency fLC.

The phase characteristics are 180° if they are higher than the resonance frequency fLC.

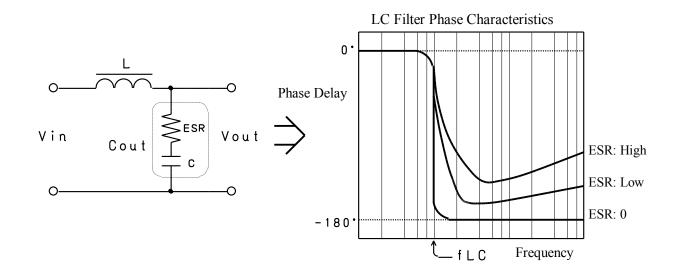
Accordingly, when the LC filter for output smoothing shows the theoretical phase characteristics, the phase delay reaches -180° in this filter portion and the phase margin will be zero for this regulator.

However, in the actual LC filter, the phase delay of the LC filter is less than 180°because of influence of the equivalent series resistance (ESR) of capacitor. Consequently, the phase margin can be secured for the regulator

because of this phase compensation effect of the equivalent series resistance (ESR).

If the ESR is large, the phase delay of the LC filter becomes shorter.

However, the phase margin may be lowered due to the rising gain resulting from the lowered attenuation rate of the LC filter, and abnormal oscillation may occur due to increased output ripple voltage, therefore care should be taken of these two events.



Generally speaking, when such capacitors as tantalum capacitors or laminated capacitors are used for the output LC filter, the phase delay of filters will be large.

Therefore, from the view point of securing the phase margin, use of the electrolytic capacitor is preferable.

•4-3 Relation of phase characteristics of regulator IC and IC filter

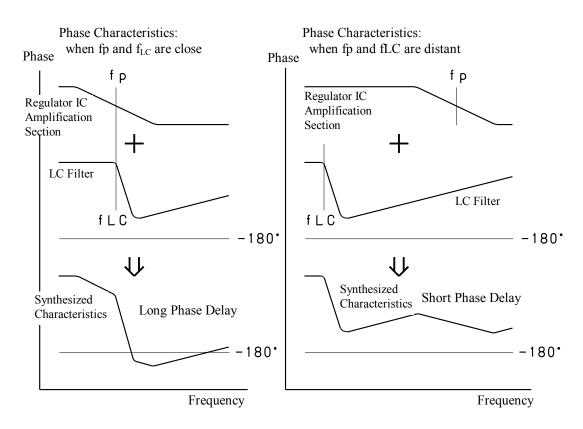
The phase characteristic of the chopper type regulator IC is determined by the phase of the regulator IC and the phase characteristic of the LC filter. In this respect, the relationship between these two characteristics is important. The cause of phase delay of the regulator is generally regarded as the delay of the output stage or the error amplifier, and the higher is the frequency, the longer is the delay time.

In the meantime, in the case of the LC filter, above the resonant frequency fLC of the LC filter, the higher is the frequency, the shorter is the phase delay.

Therefore, when the gain lowering start frequency fp and the resonant frequency fLC of the LC filter are close each other, the phase margin of the regulator is decreased, because both phase delays are concentrated. Generally, as the fLC is lower, the phase margin tends to be increased.

In order to lower the fLC, it is required to increase the capacitance of a coil or capacitor as shown in the following equation:

Resonant frequency fLC
$$fLC = \frac{1}{2\pi\sqrt{LC}}$$



With respect to the constants of LC filters described in the applications of each regulator IC, if the inductance of coil or capacitance of the capacitor is set to be less than the recommended values, the resonant frequency f_{LC} of the LC filter may rises to decrease the phase margin. Care should be taken for this phenomenon.

5. Cautions

•5-1 External Components

5-1-1 Choke coil L

The choke coil L supplies current to the load side when the switching transistor is OFF, and plays a main role in the chopper type switching regulator. In order to maintain the stable operation of the regulator, such dangerous state of operation as saturation state and operation at high temperature due to heat generation must be avoided. The following points should be taken into consideration for the selection of the choke coil.

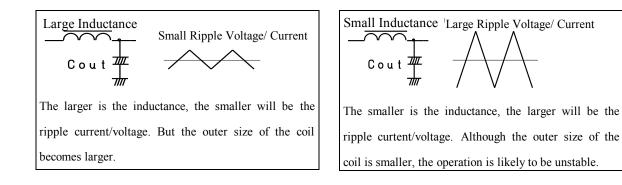
a) The choke coil should be fit for the switching regulator.

The coil for a noise filter should not be used because of large loss and generated heat.

b) The inductance value should be appropriate.

The larger is the inductance of the choke coil, the less is the ripple current flowing across the choke coil, and the output ripple voltage drops and as a result, the overall size of the coil becomes larger.

On the other hand, if the inductance is small, the peak current flowing across the switching transistor and diode is increased to make the ripple voltage higher and this operation state is not favorable for maintaining the stable operation.



The inductance value shown in the specifications should be considered as a reference value for the stable operation and the appropriate inductance value can be obtained by the following equation.

 Δ IL shows the ripple current value of the choke coil, and the lower limit of inductance is set as described in the following.

- In the case that the output current to be used is nearly equal to the maximum rating (1.5A) of the SI-8050JD: output current \times 0.2- 0.3
- In the case that the output current to be used is approximately 0.5A or less: output current \times 0.5 0.6

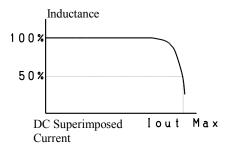
$$L = \frac{(Vin - Vout) \cdot Vout}{\Delta IL \cdot Vin \cdot f} \qquad ---(1)$$

For example, where $V_{IN} = 25V$, $V_{Out} = 5V$, $\Delta IL = 0.3A$, frequency = 125KHz, $L = \frac{(25-5) \times 5}{0.3 \times 25 \times 125 \times 10^3} \rightleftharpoons 106 \mu H$ As shown above, the coil of about 100 μ H may be selected.

c) The rated current shall be met.

The rated current of the choke coil must be higher than the maximum load current to be used. When the load current exceeds the rated current of the coil, the inductance is sharply decreased to the extent that it causes saturation state at last. Please note that overcurrent may flow since the high frequency impedance becomes low.

d) Excellent DC superimposition characteristic



The current waveform that flows across the choke coil is a waveform that the triangular wave is superimposed to the DC current equivalent to the load current. The inductance of a coil tends to be decreased in accordance with the increase of superimposed current. The coil may be used until the inductance of the coil is decreased up to 50% of the rated value. This information is useful for the selection of coils.

e) Noise shall be low.

In the open magnetic circuit core which is of drum shape, since magnetic flux passes outside the coil, the peripheral circuit may be damaged by noise. It is recommended to use the toroidal type, EI type or EE type coil which has a closed magnetic circuit type core as much as possible.

5-1-2 Input Capacitor C1

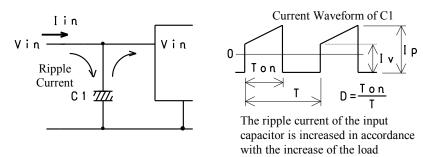
The input capacitor is operated as a bypass capacitor of the input circuit to supply steep current to the regulator during switching and to compensate the voltage drop of the input side. Therefore, the input capacitor should be placed as close as to the regulator IC.

In addition, in the case that the smoothing capacitor of the AC rectifier circuit is located in the input circuit, the input capacitor may be also used as a smoothing capacitor, but similar attention should be paid.

The selection of C1 shall be made in consideration of the following points:

- a) The requirement of withstand voltage shall be met.
- b) The requirement of the allowable ripple voltage shall be met.

Current Flow of C1



If the withstanding voltages or allowable ripple voltages are exceeded or used without derating, it is in danger of causing not only the decreasing the capacitor lifetime (burst, capacitance decrease, equivalent impedance increase, etc) but also the abnormal oscillations of regulator. Therefore, the selection with sufficient margin is needed. The effective value of ripple current flowing across the input capacitor can be obtained by the following equation:

Irms
$$\approx 1.2 \times \frac{Vo}{V i} \times I o = -(2)$$

For instance, where Io=1.5A, V_{IN}=20V, Vo=5V,

$$I \ r \ m \approx 4.2 \times \frac{5}{20} \times 1.5 = 0.45 A$$

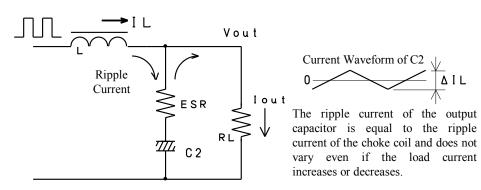
Therefore, it is necessary to select the capacitor with the allowable ripple current of 0.45A or higher.

5-1-3 Output Capacitor C2

The output capacitor C2 composes a LC low pass filter together with a choke coil L and functions as a rectifying capacitor of switching output. The current equivalent to the pulse current Δ IL of the choke coil current is charged and discharged in the output capacitor. Therefore, it is necessary to meet the requirements of withstand voltage and allowable ripple current with sufficient margin like the input capacitor. Additional points to be checked are DC equivalent series resistance (ESR) and capacitance.

The following points should be taken into consideration.

Current Flow of C2



- Allowable Ripple Current

The ripple current effective value of the output capacitor is obtained by the equation.

$$Irms = \frac{\Delta IL}{2\sqrt{3}} \qquad ---(3)$$

When $\Delta IL = 0.5$ A,

A TT

$$Irms = \frac{0.5}{2\sqrt{3}} \doteq 0.14A$$

Therefore a capacitor having the allowable ripple current of 0.14A or higher is required.

- DC equivalent series resistance (ESR)

It is necessary for the stable operation to select the ESR properly. When the ESR is too large or too small, abnormal oscillation due to increase of ripple voltage or insufficient phase margin occurs respectively.

The output ripple voltage is determined by a product of the pulse current ΔIL (=C2 discharge and charge current) of the choke coil current and the ESR, and the output ripple voltage which is 0.5 % - 1% of the output voltage (for example, where 0.5% at Vout = 5V, 25mV) is good for the stable operation. Please refer to the equations (4) and (5) to obtain the output ripple voltage. It should be noted that the ESR is changeable subject to temperature and it is especially lowered at high temperature.

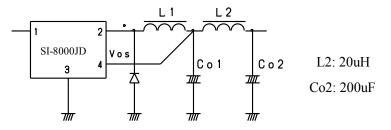
$$Vrip \approx \frac{(Vin - Vout)Vout}{L \cdot Vin \cdot f} ESR \quad \dots \quad (4)$$

$$Vrip \approx \Delta IL \cdot ESR \quad ---(5)$$

When the ESR is too low (approx. 10 - 20Ω or lower), the phase delay becomes larger, resulting in abnormal oscillation.

Therefore, it is not appropriate that a tantalum capacitor or a laminated ceramic capacitor is used for the output capacitor as an independent component. However, connecting a tantalum capacitor or a laminated ceramic capacitor in parallel with an electrolytic capacitor is effective in reducing the output ripple voltage only when it is used at low temperature ($< 0^{\circ}$ C).

In addition, in order to further decrease the ripple voltage, as shown below, it is also effective to add one stage of the LC filter to form the π type filter.



It should be noted that the operating stability is more influenced by the ESR than the capacitance as described above if the requirements of withstand voltage and allowable ripple current are met.

With respect to the layout of the output capacitor, if it is located far from the IC, it will give same effect as the increase of ESR due to wiring resistance etc., therefore it is recommended to place it near the IC.

5-1-4 LC Filter Constants Selection Example

Based on the above description, the calculation methods of the inductance of choke coil, the capacitance of output capacitor and the ESR are shown below. The following values are deemed as a target and in many cases, the larger are the inductance and capacitance of output capacitor, the more stable operation will be achieved.

Samples: SI-8050JD, conditions: input voltage V_{IN}: 20V, output voltage Vo: 5V, output current Io: 0.5A

- Inductance L of choke coil L

Choke coil ripple current $\Delta IL = Io \times 0.5 - 0.6 = 0.3A$

$$L = \frac{(Vin - Vo)Vo}{\Delta IL \cdot Vin \cdot f} = \frac{(24 - 5)5}{0.3 \cdot 25 \cdot 125000} \approx 101 \mu H \qquad L : 100 \mu H$$

- Output capacitor ESR

The output ripple voltage Vrip shall be: $5V \times 0.5\% = 25$ mV.

$$Vrip = \Delta IL \cdot ESR$$
 $ESR = \frac{Vrip}{\Delta IL} = 83.3m\Omega$

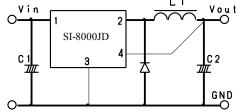
5-1-5 Flywheel Diode Di

The flywheel diode Di is to discharge the energy which is stored in the choke coil at switching OFF. For the flywheel diode, the Schottky barrier diode must be used. If a general rectifying diode or fast recovery diode is used, the IC may be destroyed by applying reverse voltage due to the recovery and ON voltage.

•5-2 Pattern Design Notes

5-2-1 High Current Line

Since high current flows in the bold lines in the connection diagram, the pattern should be as wide and short as possible.

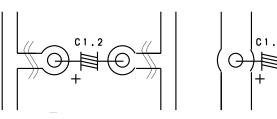


5-2-2 Input/ Output Capacitor

The input capacitor C1 and the output capacitor C2 should be placed to the IC as close as possible. If the rectifying capacitor for AC rectifier circuit is on the input side, it can be used as an input capacitor. However, if it is not close to the IC, the input capacitor should be connected in addition to the rectifying capacitor.

Since high current is discharged and charged through the leads of input / output capacitor at high speed, the leads should be as short as possible.

A similar care should be taken for the patterning of the capacitor.

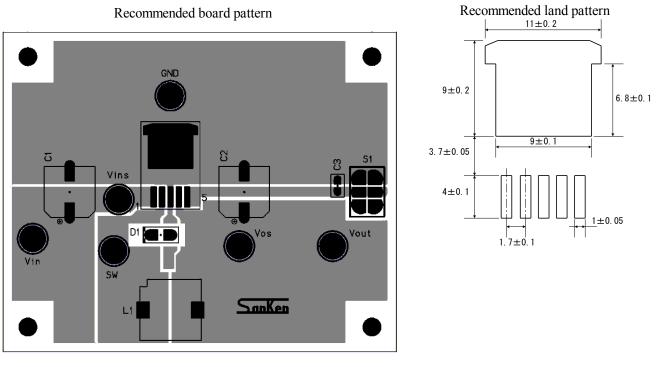


Improper Pattern Example

Proper Pattern Example

5-2-3 Sensing Terminal

The output voltage sensing terminal Vos shall be connected near the output capacitor C2 as much as possible. (Vos terminal flow-in current is approx. 0.5mA.) If it is connected far from C2, it should be noted that abnormal oscillation may happen due to the low regulation and increased switching ripple.

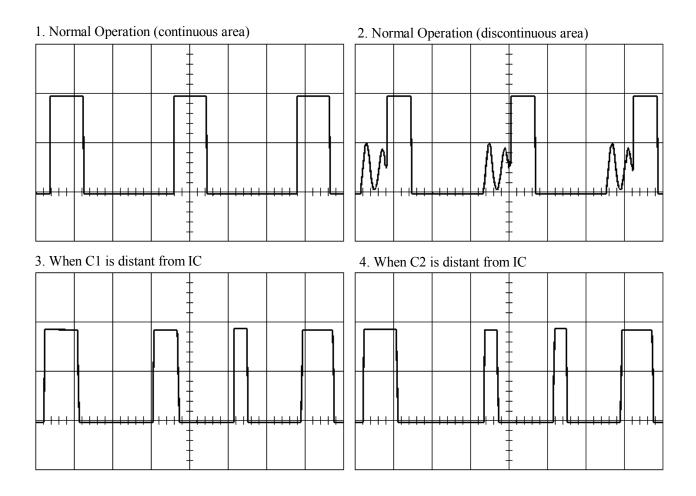




•5-3 Operation Waveform Check

It can be checked by the waveform between the pin 2 and 3 (SWOut waveform) of the SI-8000JD whether the switching operation is normal or not.

The examples of waveforms at normal and abnormal operations are shown below:



The continuous area is an area where the DC component of the triangular wave is superimposed on the current flowing across the choke coil and the discontinuous area is an area where the current flowing across the choke coil is intermittent (a period of zero current may happen.) because the current flowing across the choke coil is low.

Therefore, when the load current is high, the area is a continuous area and when the same current is low, the area is a discontinuous area.

In the continuous area, the switching waveform is formed in the normal rectangular waveform (waveform 1) and in the discontinuous area, damped oscillation is caused in the switching waveform (waveform 2), but this is a normal operation without any problem.

In the meantime, when the IC is far from C1 and C2, jitter which disturbs the ON - OFF time of switching will happen as shown in the waveforms (3, 4). As described above, C1 and C2 should be connected close to the IC.

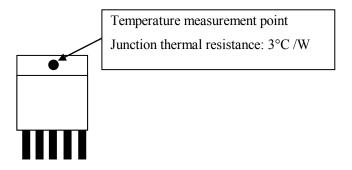
•5-4 Thermal Design

In the case of the surface mounting type SI-8000JD, the heat is dissipated toward the copper foil on the mounting board, therefore the thermal design should be made in consideration of copper foil area, board material and number of copper foil layers.

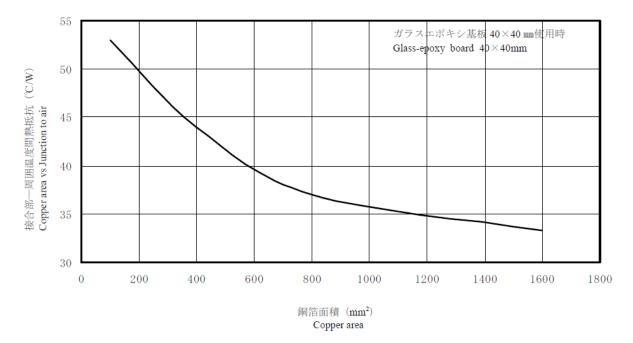
The stem part of the backside of the SI-8000JD is connected with pin 3 (GND) by the inner frame and heat dissipation performance is improved by taking the larger GND pattern which is directly connected with the stem part.

In order to confirm the junction temperature, the temperature of the stem spot shown below should be measured to calculate the temperature by the following equation.

 $Tj = Tc + Pd \times 3^{\circ}C/W$ * Tc = Actually measured stem temperature



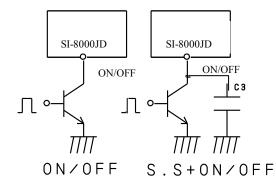
Reference data (Copper foil are vs Thermal resistance on single side copper foil board) ガラスエポキシ基板上銅箔面積 vs 接合部一周囲温度間熱抵抗(代表値) Copper area vs Junction to air (Typical)



6. Application

•6-1 Output ON / OFF Control

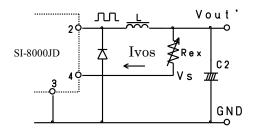
The output ON-Off control is possible using the SS (No.5) terminal. The output is turned OFF when the terminal 5 voltage falls to a low level by such as open collector. It is possible to use the rising delay time setting together. Since the ON / OFF terminal has been already pulled up, no voltage shall be applied from the external side.



•6-2 SI-8033JD, SI-8050JD, SI-8090JD, SI-8120JD Controllable Output Voltage

The output voltage can be increased by adding a resistor to the Vos terminal (pin 4) (not applicable for voltage fall).

•6-2-1 Variable Output Voltage by One External Resistor



The output voltage adjustment resistance Rex is obtained by the following equation.

$$\operatorname{Re} x = \frac{Vout' - Vos}{IVos} \qquad \qquad ---(1)$$

Vos: Set output voltage for product

Vout: Variable output voltage Ivos: Vos terminal in-flow current \Rightarrow 527uA

* Since no temperature compensation is made for Rex, the temperature characteristic of output voltage is lowered. Ivos is variable at maximum $\pm 20\%$ depending on each IC product. Therefore, as the variation range of the output voltage becomes wider, the semi-fixed type resistor is required for the adjustment of accurate output voltage.

The variation range of the output voltage including the variation of Rex, Ivos and Vos is shown as follows:

- Maximum output voltage (Vout MAX)

Vout'MAX=VosMAX+RexMAX×IvosMAX

VosMAX: The maximum value of set output voltage. The MAX value of the set output voltage should be put, shown in the electrical characteristics of the specifications.

RexMAX: The maximum value of Rex. It is obtained from the allowable tolerance.

IvosMAX: The maximum in-flow current of Vos terminal. 658uA

- The minimum output voltage (Vout'MIN)

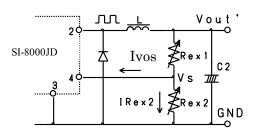
Vout'MIN=VosMIN+RexMIN×IvosMIN

VosMIN: The minimum value of set output voltage. The MIN value of the set output voltage should be put, shown in the electrical characteristics of the specifications.

RexMAX: The minimum value of Rex. It is obtained from the allowable tolerance of resistance.

IvosMIN: The minimum in-flow current of Vos terminal. 439uA

•6-2-2 Variable Output Voltage by Two External Resistors



The output voltage adjustment resistors Rex1 and 2 are obtained by the following equation.

$$\operatorname{Re} x 1 = \frac{Vout' - Vos}{S \cdot IVos} \qquad ---(3)$$

$$\operatorname{Re} x 2 = \frac{Vos}{(S-1) \cdot IVos} \qquad ---(4)$$

S: Stability coefficient

The tolerance of temperature characteristics and output voltage is improved more by bypassing the current to Rex2 than the method 6-2-1.

Stability coefficient S means the ratio of Rex 2 to the Vos terminal in-flow current Ivos. The larger is S, the more is the variation of temperature characteristic and output voltage improved. (Normally, about 5 - 10)

.

The tolerance of the output voltage including variation of Rex 1, Rex 2, Ivos, Vos is shown below.

- Maximum output voltage (Vout MAX)

Vout'MAX=VosMAX+Rex1MAX(
$$\frac{VosMAX}{Rex2MIN}$$
+IvosMAX)

VosMAX: The maximum value of set output voltage. The MAX value of set output voltage should be put, shown in the electrical characteristics of the specifications.

Rex1MAX: The maximum value of Rex1. It is obtained from the tolerance of the resistor.

Rex2 MIN: The minimum value of Rex2. It is obtained from the tolerance of the resistor.

IvosMAX: The maximum in-flow current of Vos terminal. 658uA

- The minimum output voltage (VoutMIN)

Vout'MIN=VosMIN+Rex1MIN(
$$\frac{VosMIN}{Rex2MAX}$$
+IvosMIN)

VosMIN: The minimum value of the set output voltage. Please fill in the MIN value of the set output voltage which is shown in the electrical characteristics of the specifications.

Rex1 MIN: The minimum value of Rex1. It is obtained from the tolerance of the resistor.

Rex2MAX: The maximum value of Rex2. It is obtained from the tolerance of the resistor.

IvosMIN: The minimum in-flow current of Vos terminal. 439uA

•6-2-3 Cautions for variation of output voltages

The degradation of regulation and the increase in the output voltage temperature coefficient are assumed when the output voltage is varied.

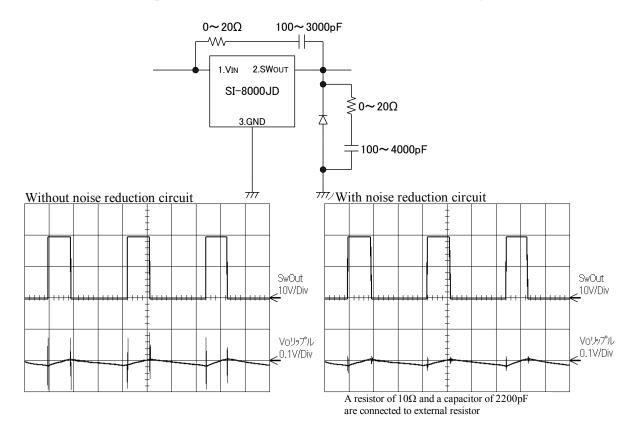
If it is varied drastically, the increase of coil capacitance value may be required since the overcurrent protection current is assumed to be lowered due to the increase in coil current.

Therefore, the use within the set output voltage +5V is recommended as for the upper limit of output voltage variation.

In addition, the MAX value of the set output voltage is recommended as for the lower limit of output voltage variation.

•6-3 Spike Noise Reduction

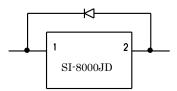
In order to reduce the spike noise, it is possible to compensate the output waveform of the SI-8000JD and the recovery time of the diode by a capacitor, but it should be noted that the efficiency is also slightly reduced.



*When the spike noise is observed with an oscilloscope, the lead wire may function as an antenna and the spike noise may be observed extremely higher than usual if the probe GND lead wire is too long. In the observation of spike noise, the probe lead wire should be made as short as possible and be connected with the root of the output capacitor.

•6-4 Reverse Bias Protection

A diode for reverse bias protection is required between input and output when the output voltage is higher than the input terminal voltage, such as in battery chargers.



7. Terminology

- Jitter

It is a kind of abnormal switching operations and is a phenomenon that the switching pulse width varies in spite of the constant condition of input and output. The output ripple voltage peak width is increased when a jitter occurs.

- Recommended Conditions

It shows the operation conditions required for maintaining normal circuit functions. It is required to meet the conditions in actual operations.

- Absolute Maximum Ratings

It shows the destruction limits. It is required to take care so that even one item does not exceed the pacified value for a moment during instantaneous or normal operation.

- Electrical Characteristics

It is the specified characteristic value in the operation under the conditions shown in each item. If the operating conditions are different, it may be out of the specifications.

- PWM (Pulse Width Modulation)

It is a kind of pulse modulation systems. The modulation is achieved by changing the pulse width in accordance with the variation of modulation signal waveform (the output voltage for chopper type switching regulator).

- ESR (Equivalent Series Resistance)

It is the equivalent series resistance of a capacitor. It acts in a similar manner to the resistor series-connected to the capacitor.

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