

$\Phi_V = 60 \text{ lm}$ ,  $V_F = 2.9 \text{ V}$   
Ultra-high Brightness, Surface Mount LED  
**SEP1WD1L21DA**



**Preliminary**

**Data Sheet**

**Description**

The SEP1WD1L21DA is a surface mount white LED. The product includes a protection diode for ESD protection.

**Features**

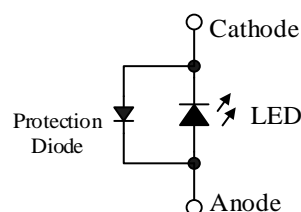
- Color----- White
- Luminous Flux,  $\Phi_V$  -----60 lm (typ.) ( $I_F = 150 \text{ mA}$ )
- Forward Voltage,  $V_F$ -----2.9 V (typ.) ( $I_F = 150 \text{ mA}$ )
- Chromaticity (x, y)----- (0.3447, 0.3553)
- Viewing Angle,  $2\theta_{1/2}$ ----- 120 deg
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

**Applications**

- In-vehicle lighting

**Package**

Dimensions (L × W × H): 2.8 × 3.5 × 0.7 mm



Not to scale

This product uses technology licensed from the National Institute for Materials Science (NIMS).  
This technology is protected by worldwide patents, including Japan Patent No. 3931239 owned by NIMS.

**Absolute Maximum Ratings**Unless specifically noted,  $T_A = 25\text{ }^{\circ}\text{C}$ .

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	$P_D$		864	mW
Forward Current	$I_F$		240	mA
Forward Current Reduction	$\Delta I_F$	$T_A \geq 72\text{ }^{\circ}\text{C}$	-3.6	mA/ $^{\circ}\text{C}$
Pulse Forward Current	$I_{FP}$	Frequency = 1 kHz Pulse Width $\leq 100\text{ }\mu\text{s}$	260	mA
Reverse Current	$I_R$		10	mA
Operating Temperature	$T_{OP}$		-40 to 100	$^{\circ}\text{C}$
Storage Temperature	$T_{STG}$		-40 to 100	$^{\circ}\text{C}$
Junction Temperature	$T_J$		150	$^{\circ}\text{C}$
Thermal Resistance	$\theta_{(J-A)}$		80	$^{\circ}\text{C}/\text{W}$
	$\theta_{(J-S)}$		25	$^{\circ}\text{C}/\text{W}$

**Electrical / Optical Characteristics**Unless specifically noted,  $T_A = 25\text{ }^{\circ}\text{C}$ .

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	$V_F$	$I_F = 150\text{ mA}$	2.5	2.9	3.6	V
Reverse Voltage	$V_R$	$I_R = 1\text{ mA}$	—	0.8	—	V
Luminous Flux	$\Phi_V$	$I_F = 150\text{ mA}$	—	60	—	lm
Chromaticity	x	$I_F = 150\text{ mA}$	—	0.3447	—	—
	y		—	0.3553	—	—
Viewing Angle	$2\theta_{1/2}$	$I_F = 150\text{ mA}$	—	120	—	deg

**Mechanical Characteristics**

Parameter	Conditions	Min.	Typ.	Max.	Unit
Package Weight		—	0.0214	—	g

Chromaticity Bins

Figure 1 is the chromaticity diagram plotting chromaticity bins, with a tolerance of  $\pm 0.01$ .

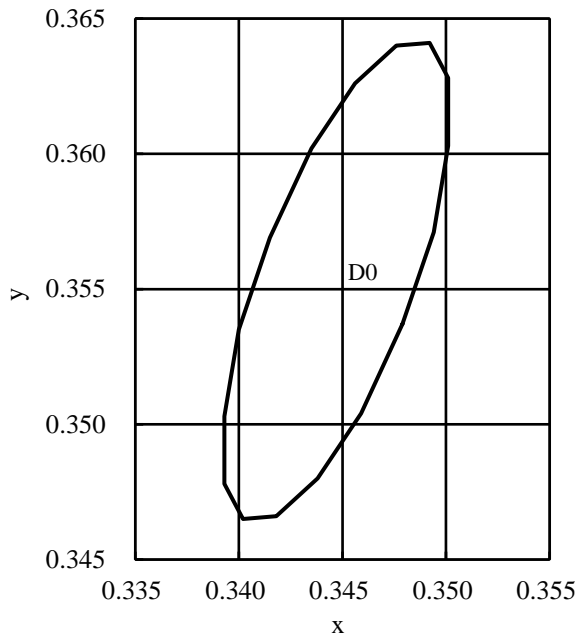


Table 1. Chromaticity Diagram: Region and Coordinates

Parameter	MacAdam Ellipse
	5-step
Chromaticity Center Coordinate, x	0.3447
Chromaticity Center Coordinate, y	0.3553
Ellipse Major Axis	0.016399
Ellipse Minor Axis	0.005974
Rotation Angle, $\theta$	62.8080°

Figure 1. Chromaticity Diagram

Derating Curves

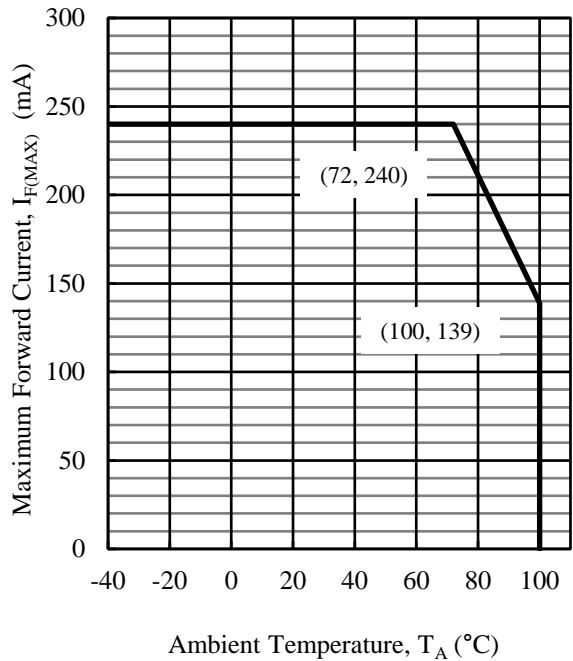


Figure 2.  $I_{F(MAX)}$  vs.  $T_A$

Characteristic Curves

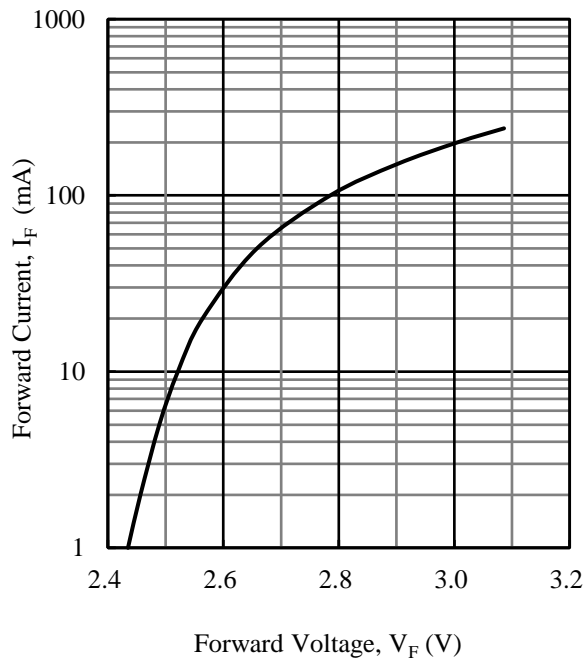


Figure 3.  $I_F$  vs.  $V_F$

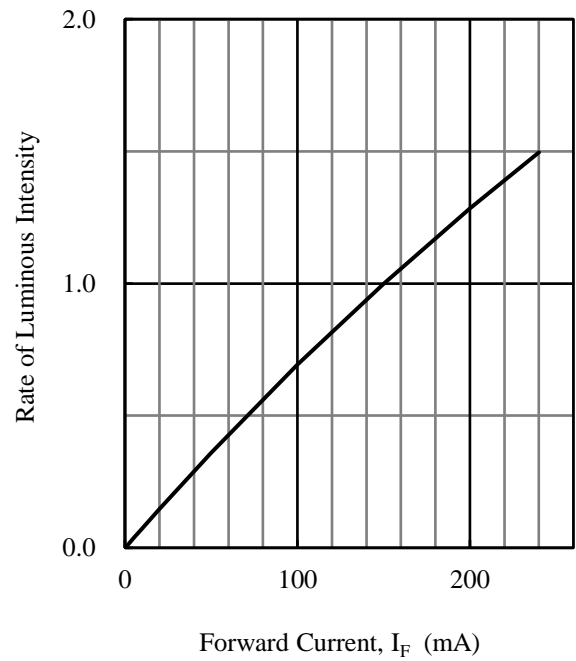


Figure 4. Rate of Luminous Intensity vs.  $I_F$

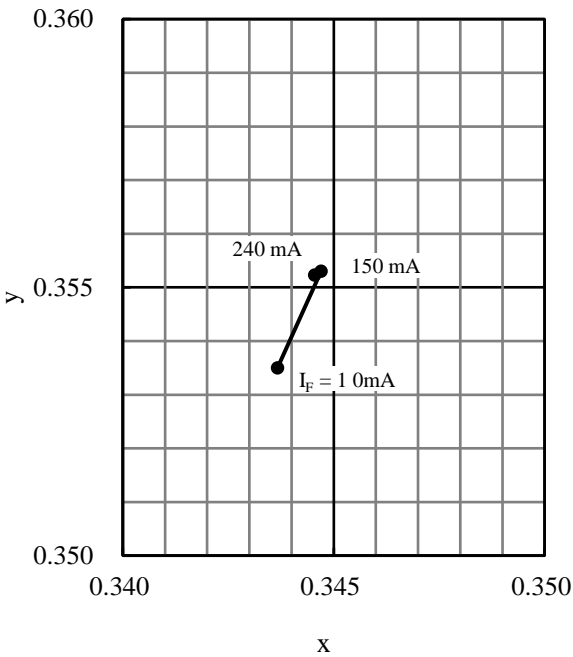


Figure 5.  $I_F$  vs. Chromaticity

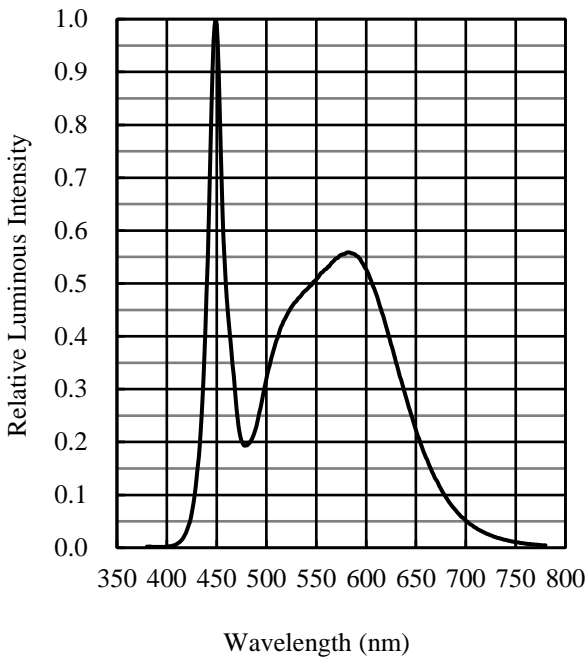


Figure 6. Spectrum

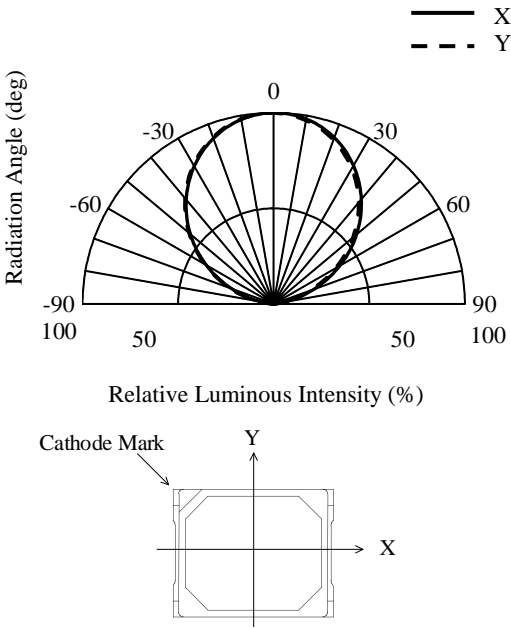
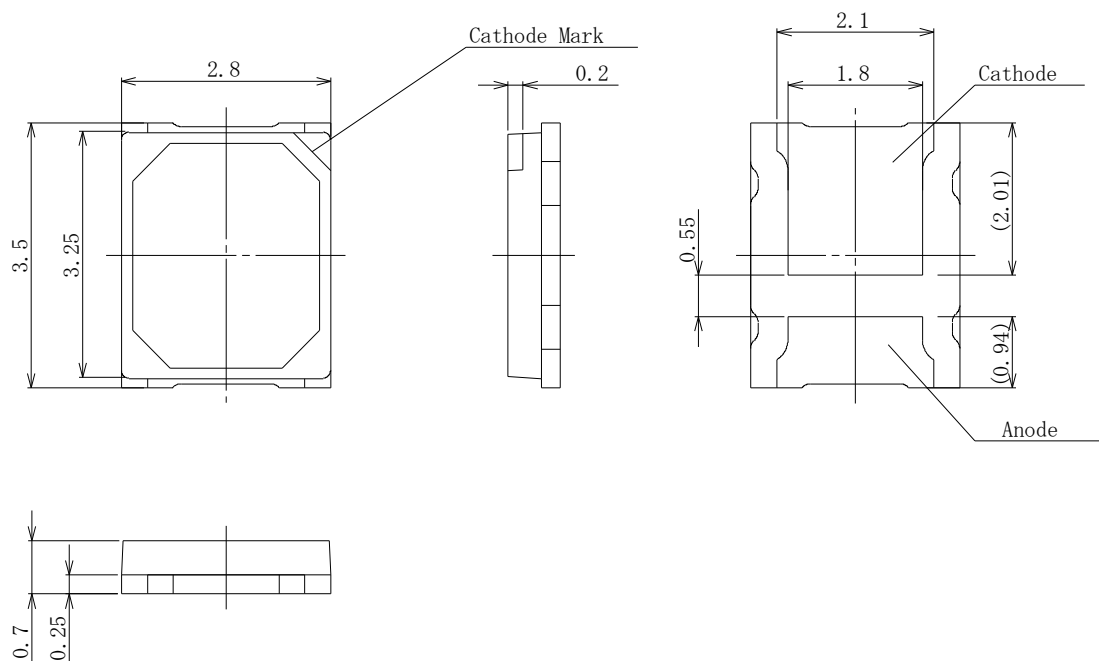


Figure 7. Directivity

## Physical Dimensions

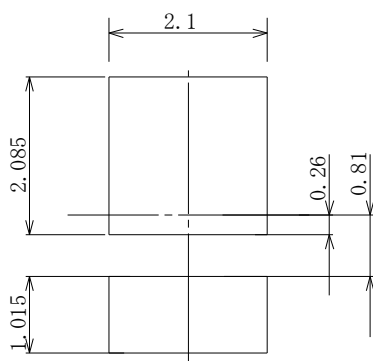
### • Surface Mount (2.8 × 3.5 × 0.7 mm)



### NOTES:

- Dimensions in millimeters
- Tolerance:  $\pm 0.2$  mm
- All the values in parentheses are reference dimensions.
- Pb-free (RoHS compliant)
- MSL 3 (Moisture Sensitivity Level 3)

### • Land Pattern Example

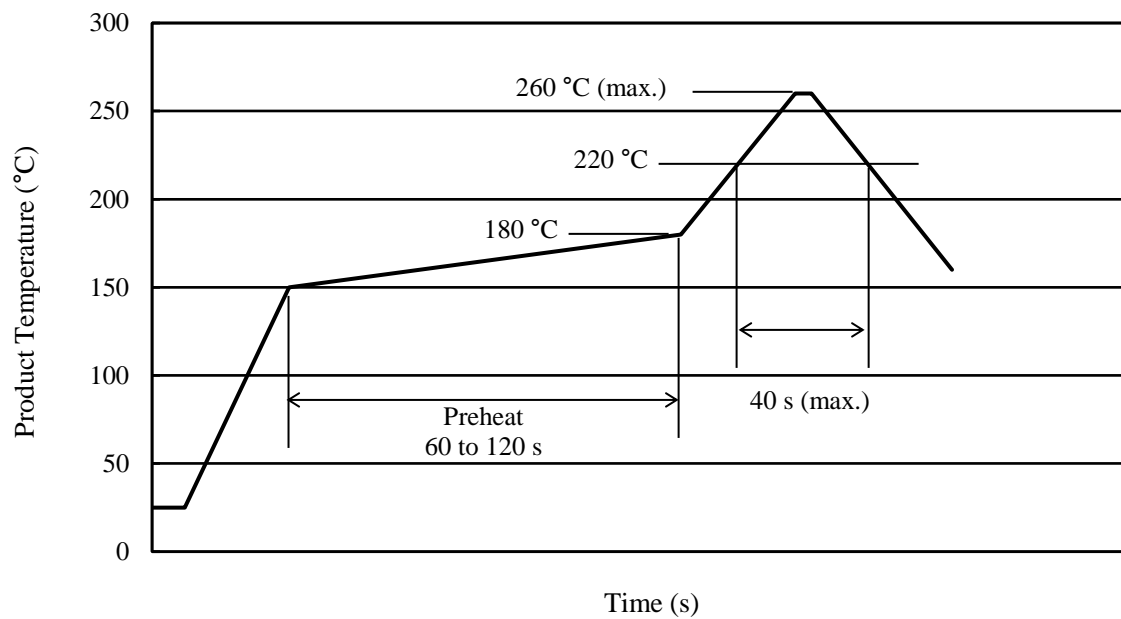


Unit: mm

**Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow:
  - Preheat: 150 to 180 °C / 60 to 120 s
  - Solder heating: 220 °C / 40 s (260 °C peak, 2 times)
- Soldering iron: 350 ±10 °C / 3 s, 1 time

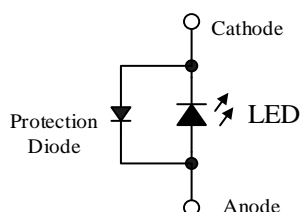
**● Reference Reflow Profile**

### Precautions for Use

#### • Measures for Electrostatic Discharge (ESD)

In general, InGaN-based elements such as blue LEDs are very sensitive to ESD. For enhanced ESD withstand capability, this product is designed to include a surge protection diode as shown in the figure below. Therefore, the following ESD withstand capabilities are ensured:  $\geq 200$  V on machine model ( $C = 200$  pF,  $R = 0 \Omega$ ), and  $\geq 2000$  V on human body model ( $C = 100$  pF,  $R = 1.5$  k $\Omega$ ). Note that, however, all the values mentioned above are not guaranteed.

When using the product, care should be taken not to apply a voltage in the opposite direction of the LED. If a voltage is applied in the opposite direction of the LED, the surge protection diode becomes conductive, and then an unintended current may flow through the set.



#### • Other

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.



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